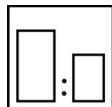


## 1-60 1K Plastic Primer

### APPLICATION DATA



**Mixing Ratio**

: Ready for use.  
Shake well before use!



**Application viscosity**

**DINCUP 4mm/20°C(70°F)**

: Airspray (sec) : -  
Pressure tank (sec) : -  
Airless (sec) : -

**Ready for use. Do not add Thinner.**



**Gravity feed**

**Suction feed**

**Pressure tank**

**Airless**

**HVLP**

**HE**

**Nozzle diameter (mm)**

1,2-1,4

1,4-1,6

-

-

1,3

-

**Spraying pressure (bar/psi)**

3,0-4,0 / 44-58

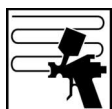
3,0-4,0 / 44-58

-

-

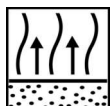
See Info Manufacturer

See Info Manufacturer



**Spray coats / Layer thickness**

: 1 / 5µm (0.2mil)



**Flash-off (min)**

**20°C/70°F** : -



**Drying time (min)**

**20°C/70°F** : 20-2h

**60°C/140°F** : -

**Obj.**



**Potlife (min)**

**20°C/70°F** : -

Only for USA; If used as instructed, this product is designed to comply with the US National Volatile Organic Compound (VOC) Emission Standard for Automobile Refinish Coatings. Confirm compliance with state and local air quality rules before use.

The technical data in these publications are based on our present knowledge and give you an idea of the various applications without obligations.

## 1-60 1K Plastic Primer



### PRODUCT INFO

- Area of application** : For plastic parts used in the motor vehicle industry.
- Chemical base** : Special resins.
- General qualities** : An adhesive primer on most plastics. Do not use over Polyethylen or Polystrene.
- Auxiliary materials** : -

<b>Physical properties</b>	<b>Specific gravity (kg/l)</b>	: 0.876
	<b>Flash point</b>	: Closed cup: 24°C (75.2°F)
	<b>Vol.% solids</b>	: 4
	<b>Economy</b>	: 8 m <sup>2</sup> /L/5 µm (0.2 mil)
	<b>Gloss</b>	: Matt
	<b>Color</b>	: Clear.

- Substrates** : Suitable for plastic substrates such as: PP Polypropylene (test Always), ABS Acrylonitrile Butadiene Styrene, PA Polyamide (nylon), EPDM Ethylene Propylene Diene Mixed Polymer, PUR Polyurethane.
- Undercoats** : -
- Finishing materials** : All De Beer finishes.  
If necessary in combination with 10-30% 2K Flexing Agent, see product information.  
Note : Do not add 2K Flexing Agent to Serie 500.
- Cleaning the equipment** : 1-051 Gun Cleaner
- Storage life (years)** : min. 2  
(Under normal storage conditions and unopened tins).

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