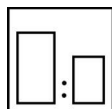


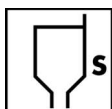


1-15 Washprimer

APPLICATION DATA



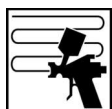
Mixing Ratio : 1 : 1 (Wasprimer : Washprimer Hardener 1-10)



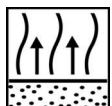
Application viscosity : Airspray (sec) : 18-20
DINCUP 4mm/20°C(70°F) : Pressure tank (sec) : 18-20
: Airless (sec) : -



	<u>Nozzle diameter (mm)</u>	<u>Spraying pressure (bar/psi)</u>
Gravity feed	1,3-1,5	3,5-4,5 / 51-65
Suction feed	1,6-1,8	3,5-4,5 / 51-65
Pressure tank	1,0-1,4	4,5-5,5 / 65-80
Airless	0,009"/65°	140-160
HVLP	1,3-1,5	See Info Manufacturer
HE	-	See Info Manufacturer



Spray coats / Layer thickness : 1-2 / 10-20µm (0.4-0.8mil)



Flash-off (min) : 20°C/70°F : 5-10



Drying time (min) : 20°C/70°F : 10-15
: 60°C/140°F : 5-10
Obj.



Potlife (min) : 20°C/70°F : 16h-18h

Only for USA; If used as instructed, this product is designed to comply with the US National Volatile Organic Compound (VOC) Emission Standard for Automobile Refinish Coatings. Confirm compliance with state and local air quality rules before use.

The technical data in these publications are based on our present knowledge and give you an idea of the various applications without obligations.

1-15 Washprimer



PRODUCT INFO

- Area of application** : Passenger cars.
- Chemical base** : Polyvinylbutyral, special resins, chromatefree antirust pigments and Mild solvents.
- General qualities** : Washprimer is a primer with etching and passivating properties. Do not apply under polyester (spraying) putty or on thermoplastic (TPA) coats. If you are not sure about the type of aluminium, always use Wash Primer CH. Do not use Washprimer as a shopprimer. Never put an unfinished car with Wash Primer in a humid environment. Best result will be obtained if fresh material is mixed in the morning and in the afternoon, in glass or plastic pots.
- Auxiliary materials** : 1-10

Physical properties	Specific gravity (kg/l)	: 1.098
	Flash point	: Closed cup: 16°C (60.8°F)
	Vol.% solids	: 20
	Economy	: 10 m ² /L/20 µm (0.8 mil)
	Gloss	: Matt
	Color	: Beige.

- Substrates** : Cured old coatings, steel, galvanized steel and most types of Aluminium. Do not use on thermoplastic (TPA) layers.
- Undercoats** : -
- Finishing materials** : 2-Tinters. All 2K Surfacer, except Epoxy Primer.
- Cleaning the equipment** : 1-051 Gun Cleaner
- Storage life (years)** : min. 2
(Under normal storage conditions and unopened tins).

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