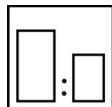


47-39 2K Elastic

APPLICATION DATA



Mixing Ratio

: Add 5-30 % vol. 2K Elastic to 2K products when applied on a flexible, or semi-flexible substrate. The amount of adding is related to the substrate. The more flexible the substrate, the more 2K Elastic must be added.



Application viscosity

DINCUP 4mm/20°C(70°F)

: Airspray (sec) : -
Pressure tank (sec) : -
Airless (sec) : -

-



Gravity feed

Suction feed

Pressure tank

Airless

HVLP

HE

Nozzle diameter (mm)

Spraying pressure (bar/psi)

-

-

-

-

-

-

-

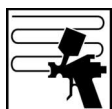
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See Info Manufacturer

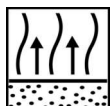
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See Info Manufacturer



Spray coats / Layer thickness

: - / -



Flash-off (min)

20°C/70°F

: -



Drying time (min)

20°C/70°F

: -

60°C/140°F

: -

Obj.



Potlife (min)

20°C/70°F

: -

Only for USA; If used as instructed, this product is designed to comply with the US National Volatile Organic Compound (VOC) Emission Standard for Automobile Refinish Coatings. Confirm compliance with state and local air quality rules before use.

The technical data in these publications are based on our present knowledge and give you an idea of the various applications without obligations.

47-39 2K Elastic



PRODUCT INFO

- Area of application** : 2K Elastic is an additive which enables the use of the Series 2000/3000 HS420, MS/HS/HS420 Clear Coat and 2-pack Primers on (semi)-flexible plastics.
- Chemical base** : Special polymers.
- General qualities** : 2K Elastic is an elastifying agent.
- Auxiliary materials** : Series 2000, Series 3000 (on plastics: first apply 30-746), 8-145, 8-149, 1-204, 8-104, 8-214

Physical properties	Specific gravity (kg/l)	: 1.006
	Flash point	: Closed cup: 27°C (80.6°F)
	Vol.% solids	: 65
	Economy	: -
	Gloss	:
	Color	: Clear.

- Substrates** : In combination with suitable primer and/or 2-pack finish, on semi-flexible substrates.
- Undercoats** : 1-60, 8-145 with 47-39, 8-149 with 47-39, 30-746
- Finishing materials** : Not available.
- Cleaning the equipment** : 1-051 Gun Cleaner
- Storage life (years)** : min. 2
(Under normal storage conditions and unopened tins).

Only for USA; If used as instructed, this product is designed to comply with the US National Volatile Organic Compound (VOC) Emission Standard for Automobile Refinish Coatings. Confirm compliance with state and local air quality rules before use.

The technical data in these publications are based on our present knowledge and give you an idea of the various applications without obligations.