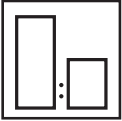
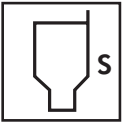


APPLICATION DATA



Mixing Ratio (Volume) : 2:1 with MS Hardeners



Application - Viscosity
 Viscosity @ 20°C/70°F : 13 - 16 seconds
 DIN Cup 4 mm



Conventional Gun
 Gravity Feed: : 1.3 - 1.4 mm
 Suction Feed: : 1.4 - 1.6 mm
 HVLP/LVLP : 1.3 - 1.4 mm



Flash-off : 3 - 6 minutes between coats



Spray Coats : 2 coats maximum
Film Thickness : 2.0 - 2.5 mils



Drying* out of booth : 20°C/70°F : 60°C/140°F (obj.)
 10 - 20 minutes : 20 minutes



Polish : 20°C/70°F : 60°C/140°F (obj.)
 1 - 2 hours : After cool down



Potlife* : 10 - 15 minutes
 @ 20°C/70°F

*Dry time will vary depending on activator selection and atmospheric conditions. Excessive film build on top panels will slow through dry.
 **To polish, sand lightly or "nib" with 1500 paper, or finer, followed by a mild compound or polish on a foam polishing pad. For a full sand and polish overnight dry is recommended.



Field of application : For application as a fast dry clear topcoat over BeroBase 500 Series.
This product is designed for use in spot and panel refinishing when fast cycle times are needed for maximum productivity.

Chemical basis : Clear acrylic finish based on high-resistance hydroxy-acrylic resins.

General qualities : 8-300 Speed Clear is high-gloss, extremely durable and very easy to use.
Both air-drying and force drying are possible.

Auxiliary materials : 47-35 / 47-55 / 47-65 MS Hardeners
47-39 2K Elastic

Physical properties

Density	8.7 lbs/gal
Flashpoint	-4° F
Vol. % Solids	34%
VOC as applied	4.4 lbs/gal

Gloss : High gloss.

Substrates : BeroBase Series 500, degreased and sanded OEM or 2K finishes.

Cleaning the Equipment : Check local regulations

Colour : Clear.

Storage life : Under normal storage conditions for up to two years
(unopened container)