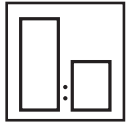


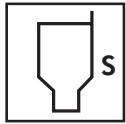
APPLICATION DATA



Mixing Ratio

: 4 Parts 1-404 Air Dry Clear Coat
 1 Part 47-440 / 47-460 Air Dry Hardeners
 0-5% Uni Thinner 1-141 / 1-151 / 1-161 / 1-171

As needed: 5% vol 47-39 2K Elastic may be used on flexible surfaces



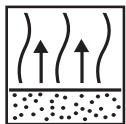
RTS (Ready to Spray)
 Viscosity
 @ 20°C/70°F
 DIN Cup 4 mm

: Less than 15 seconds



Gravity feed
 Suction feed
 HVLP

Spraygun Type	Nozzle Diameter	Air Pressure
Gravity Feed	1.3 - 1.4	25-27 psi (1.7 - 1.9 bar)
HVLP / LVLP	1.3 - 1.4	inlet air 30 psi (2.0 bar)



Flash-off

: No flash between coats, apply two full wet coats



Film Thickness

: 1.8 - 2.2 mils (46-56 µm) 2 full coats



Drying
 (Polish Times)

: 25°C / 77°F
 10 minutes - Out of Dust

30 minutes - Nib sand & buff
 Please note: Dry times may vary due to temperature, humidity, film thickness and airflow.



Potlife (min) @
 25°C/77°F

: Sprayable: 60 minutes with Uni-Thinners



- Field of application** : For application over 500 Series BeroBase and 900 Series Waterbase.
High quality production clear coat. Suitable for passenger cars.
- Chemical basis** : Polyurethane finish based on rapid cure hydroxy acrylic resin technology.
- General qualities** : Rapidly drying Air Dry Clear Coat which does not require a flash time between coats;
wet on wet application. Offers a fantastic appearance with superior flow and leveling.
- Auxiliary materials** : 47-440 /47-460 Air Dry Hardeners
1-141 / 1-151 / 1-161 / 1-171 Uni Thinners
47-39 2K Elastic

Physical properties

RTS REGULATORY DATA:	4:1:0-5%	
	(Uni Thinner Line)	
	LBS./GAL	g/L
Actual VOC	3.3 Max.	400 Max.
Regulatory VOC (less water and exempt solvents)	4.2 Max.	500 Max.
Density	7 - 9	840 - 1080
	WT.%	VOL.%
Total Volatile Content	60 - 70	65 - 75
Water Content	0	0
Exempt Compound Content	20 - 30	20 - 30
Coating Category	Clearcoat	

- Gloss** : High gloss
- Substrates** : 500 Series BeroBase and 900 Series Waterbase (as described in the
preparation system)
Degreased and sanded OEM or 2K finishes
- Cleaning the Equipment** : Per local regulations
- Colour** : Clear
- Storage life** : Under normal storage conditions (50 - 90°F/10 - 30°C) up to two years

If used as instructed, this product is designed to comply with the US National Volatile Organic Compound (VOC) Emission Standard for Automobile Refinish Coatings. Confirm compliance with state and local air quality rules before use. The data on this sheet represents typical values. Since application variables are a major factor in product performance, this information should serve only as a general guide. Valspar assumes no obligation or liability for use of this information. UNLESS VALSPAR AGREES OTHERWISE IN WRITING, VALSPAR MAKES NO WARRANTIES, EXPRESS OR IMPLIED, AND DISCLAIMS ALL IMPLIED WARRANTIES INCLUDING WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR USE OR FREEDOM FROM PATENT INFRINGEMENT. VALSPAR WILL NOT BE LIABLE FOR ANY SPECIAL, INCIDENTAL OR CONSEQUENTIAL DAMAGES. Your only remedy for any defect in this product is the replacement of the defective product, or a refund of its purchase price, at our option.